



NOTE:
DIMENSIONS IN [] ARE MILLIMETERS AND
FOR REF. ONLY

SYM	CHANGE DESCRIPTION	BY	CHKD	DATE

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION		MATERIAL / SPEC	QTY
PARTS LIST					
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES		LOG NUMBER P4630001-00		THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY	
TOLERANCES		DECIMALS		ANGULAR	
.X		± .1 [2.5]		± 0°30'	
.XX		± .01 [0.25]			
.XXX		± .005 [0.13]			
SURFACE ROUGHNESS		125			
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.					
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46					
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14					
DO NOT SCALE DRAWING					
DRAWN BY MUSCIA		DATE 9/7/99	CHIEF DESIGN ENGINEER D. SHU	DATE 10/6/99	TITLE ADVANCED PHOTON SOURCE P4-60 INTEGRAL WHITE BEAM STOP FOR 4-ID-B SUPPORT PLATFORM UPPER CLAMP
CHECKED BY J. CHANG		DATE 9/24/99	GP LEADER T.M. KUZAY	DATE 10/11/99	
DESIGNER CHANG/MUSCIA		DATE 9/7/99	PROJECT MGR.	DATE	
RESPONSIBLE ENGINEER J. CHANG		DATE 9/24/99	APPROVED/RELEASED	DATE	
MATERIAL 304 STAINLESS STEEL		SCALE HALF		SIZE B	DRAWING NUMBER P4-630001-00
		SHEET 1 of 1			